

STARTEC PG-2

Grinding tools for high-speed external cylindrical longitudinal grinding



Premium grinding tools since 1919 www.tyrolit.com

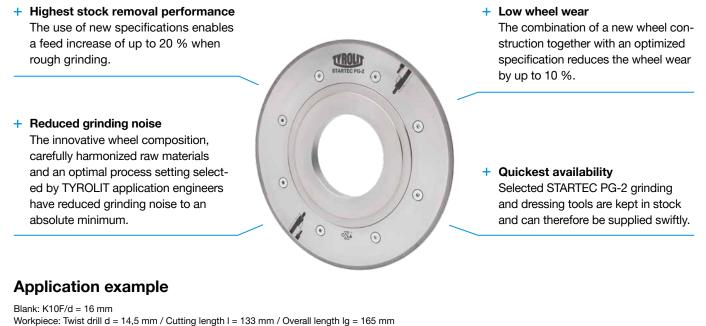
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Based on our experience with the grinding tools from the STARTEC PG-1 product line, new solutions for rough grinding using a peel grinding technique evolved from resolute development work. Due to the unique wheel composition, a new high-strength metal bond and innovative diamond qualities the STARTEC PG-2 grinding wheels offer convincing performance. The process is carried out with an extremely low grinding noise level, wear is significantly reduced, whilst having improved surface quality and an especially high stock removal performance.

Application

Grinding workpiece geometries using a contouring process





Workpiece: Twist drill d = 14,5 mm / Cutting length I = 133 mm / Overall length Ig = 165 mm Machine: Reinecker RS500 / Cooling lubricant: oil

